



- NOTES:
- 1) MATERIAL: TBD
 - 041/-042: CLEAR
 - 043/-044: SMOKEY GREY
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: ALL TRIMMED SURFACES MUST BE SANDED SMOOTH WITH 400 GRIT SANDPAPER
 - 6) IDENTIFICATION: IDENTIFY PER DART QSI 044 METHOD 6.4 USING 0.125" LETTERS TO A MAX DEPTH OF 0.005" ON WINDOW FLANGE.
 - 7) WEIGHT: 6.20 LBS
 - 8) THERMOFORM PER DART QSI 022 USING DART MOLD DTXXXXX FOR D5621-041 AND DART MOLD DTXXXXX FOR D5621-042
 - 9) TRIM OUTER PROFILE OF D5621-041 AND D5621-042 PER D5621 REV. A
 - 10) MINIMUM THICKNESS AFTER FORMING IS 0.150"
 - 11) EXTREME CARE MUST BE TAKEN NOT TO DAMAGE THE SURFACE OF THE WINDOW
 - 12) THE SKYLIGHT MUST BE FREE FROM ANY DEFECTS, OPTICAL DISTORTION IS ONLY PERMITTED WITHIN 4 INCHES OF THE WINDOW PERIMETER. INSPECT PER ASTM F2156
 - 13) ENSURE PART IS CORRECTLY POSITIONED ON THE TRIMMING FIXTURE SO THAT THE WINDOW SLOTS AND PERIMETER ARE PROPERLY INDEXED IN RELATION TO THE OVERALL PROFILE.

PRELIMINARY ISSUE

A	NEW ISSUE		VS	18.02.21
REV.	DESCRIPTION		BY	DATE
DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	VS			
CHECKED	RF	DRAWING NO.		REV. A4
MFG. APPR.	RA	D5621		SHEET 1 OF 1
APPROVED	WM	TITLE		SCALE
DE APPR.	DS	SKYLIGHT WINDOW		NTS
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